I Claim:

1. A method for vapor phase deposition, which comprises:

vapor phase depositing components contained in a process gas flowing along a main flow direction onto at least one semiconductor substrate situated in a process space; and

during the step of vapor phase depositing, changing the main flow direction at least once.

- 2. The method according to claim 1, wherein the step of changing the main flow direction is performed by reversing the main flow direction.
- 3. The method according to claim 1, which further comprises: orienting the main flow direction parallel to an axis of symmetry of a plurality of semiconductor substrates in the process space.
- 4. The method according to claim 3, wherein the axis of symmetry is a rotation axis or a rotary mirror axis.
- 5. The method according to claim 1, which further comprises: at least partially removing the process gas from the process space before performing the step of changing the main flow direction.

- 6. The method according to claim 5, wherein the step of at least partially removing the process gas is achieved by performing at least one step selected from a group consisting of reducing a supply of the process gas into the process space, extracting the process gas from the process space, and flushing the process space with an inert gas.
- 7. The method according to claim 1, which further comprises: after performing the step of changing the main flow direction, providing the components with a different composition and/or a different concentration in relation to before performing the step of changing the main flow direction.
- 8. The method according to claim 1, wherein the components react chemically with the semiconductor substrate.
- 9. The method according to claim 1, which further comprises: performing the step of vapor phase depositing below atmospheric pressure.
- 10. The method according to claim 1, wherein the step of changing the main flow direction is performed in accordance with a variable time pattern.

- 11. The method according to claim 1, which further comprises: while performing the step of vapor phase depositing, detecting a quantity and/or a distribution of the components being deposited onto the semiconductor substrate.
- 12. The method according to claim 1, which further comprises: while performing the step of vapor phase depositing, detecting a quantity and/or a distribution of the components being deposited onto the semiconductor substrate while online.
- 13. A furnace for vapor phase depositing components contained in a process gas onto at least one semiconductor substrate, the furnace comprising:
- a process space for receiving the semiconductor substrate;
- a first feed/discharge line connected to said process space;
- a second feed/discharge line connected to said process space;
- a device for producing a process gas flow, said device for producing said process gas flow connected to said first feed/discharge line and/or said second feed/discharge line;
- a heating device; and

a regulating unit for regulating a magnitude and a flow direction of said process gas flow.

- 14. The furnace according to claim 13, wherein said first feed/discharge line and/or said second feed/discharge line are configured at opposite sides of said process space.
- 15. The furnace according to claim 13, wherein said regulating unit is configured for changing a main flow direction of said process gas flow at intervals in accordance with a variable time pattern.
- 16. The furnace according to claim 13, further comprising: a measuring unit for detecting a quantity and/or a distribution of the components deposited onto the semiconductor substrate.
- 17. The furnace according to claim 16, further comprising: a control unit connected to said measuring unit, said control unit for an online control of said device for producing a process gas flow.